

**MATERIAL SAFETY DATA SHEET**

Issuing date 2013-11-08

Revision Date 2013-11-08

Version 3

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

**Product name:** KODAK RP X-OMAT Developer and Replenisher, Part A  
 RP X-OMAT Developer and Replenisher, Part A

**Product code:** 1249259A

**Supplier** Carestream Health, Inc., 150 Verona Street, Rochester, New York 14608

Emergency telephone number  
 CHEMTREC: +1-703-527-3887 (INTERNATIONAL)  
 1-800-424-9300 (NORTH AMERICA)

T: +82-2-3438-7300

**Synonyms** PCD 6159

**Product Use:** Restricted to professional users. Photographic chemical.

2. HAZARDS IDENTIFICATION

<b>Warning!</b>			
<p><b><u>Emergency Overview</u></b>            May be harmful if swallowed            Causes eye irritation.            May cause central nervous system depression            May cause adverse kidney effects</p>			
<b>Physical state</b> liquid	<b>Odor</b> Odorless	<b>Color</b> light yellow	
<b>HMIS</b>	<b>Health Hazard</b> - 2*	<b>Flammability</b> - 1	<b>Physical - 0 Hazard</b>
<b><u>Potential Health Effects</u></b>			
<b>Eyes</b>	Irritating to eyes. Risk of serious damage to eyes.		
<b>Skin</b>	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact. Repeated exposure may cause skin dryness or cracking.		
<b>Inhalation</b>	No hazard from product as supplied. May cause irritation of respiratory tract. Contact with strong acids liberates sulfur dioxide.		
<b>Ingestion</b>	May be harmful if swallowed. May cause adverse kidney effects. May cause central nervous system effects. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Some asthmatics or sulfite-sensitive individuals may experience wheezing, chest tightness, stomach upset, hives, faintness, weakness and diarrhea.		
<b>Chronic Effects</b>			
<b>Chronic toxicity</b>	Effects expected to be similar to those seen acutely.		
<b>Aggravated Medical Conditions</b>			
Central nervous system. Preexisting eye disorders. Skin disorders. Respiratory disorders. Use of alcoholic beverages may enhance toxic effects.			

**Environmental hazard** See Section 12 for additional Ecological Information.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous

Chemical Name	CAS-No	Weight %
Potassium sulfite	10117-38-1	20 - 25
Hydroquinone	123-31-9	5 - 10
Diethylene glycol	111-46-6	1 - 5
Sodium carbonate	497-19-8	1 - 5
Sodium sulfite	7757-83-7	1-5
Sodium borate	1330-43-4	0.1-1

Non-Hazardous

Chemical Name	CAS-No	Weight %
Water	7732-18-5	60-70

### 4. FIRST AID MEASURES

<b>General advice</b>	Show this material safety data sheet to the doctor in attendance.
<b>Eye contact</b>	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Immediate medical attention is required.
<b>Skin contact</b>	Wash off immediately with plenty of water for at least 15 minutes. Remove and wash contaminated clothing before re-use. Get medical attention immediately if symptoms occur.
<b>Inhalation</b>	Move to fresh air. Get medical attention immediately if symptoms occur.
<b>Ingestion</b>	Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Notes to physician</b>	Treat symptomatically.

### 5. FIRE-FIGHTING MEASURES

<b>Flash point:</b>	> 93.3 °C > 200 °F
<b>Method</b>	Seta closed cup
<b>Suitable Extinguishing Media</b>	Water spray. Carbon dioxide (CO <sub>2</sub> ). Alcohol-resistant foam. Dry chemical.
<b>Unsuitable Extinguishing Media</b>	Do not use a solid water stream as it may scatter and spread fire.
<b>Hazardous Combustion Products</b>	Hazardous decomposition products due to incomplete combustion.

#### Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapors.

#### Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**NFPA**                      **Health Hazard - 2**                      **Flammability - 1**                      **Stability - 0**

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions**                      For personal protection see section 8. Ensure adequate ventilation.

**Methods for Containment**                      Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**                      Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Clean contaminated surface thoroughly.

**Other information**                      See Section 12 for additional information.

**7. HANDLING AND STORAGE**

**Advice on safe handling**                      Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists. Ensure adequate ventilation. Wash thoroughly after handling.

**Technical measures/Storage conditions**                      Keep at temperatures between 5°C and 30°C. Keep container tightly closed in a dry and well-ventilated place.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	AIHA - Workplace Environmental Exposure Levels (WEELs) - TWAs	OSHA PEL	Advisory OEL
Hydroquinone 123-31-9	TWA: 1 mg/m <sup>3</sup>		TWA: 2 mg/m <sup>3</sup>	
Diethylene glycol 111-46-6		TWA: 10 mg/m <sup>3</sup>		
Sodium borate 1330-43-4	STEL 6 mg/m <sup>3</sup> TWA: 2 mg/m <sup>3</sup>			
Potassium hydroxide 1310-58-3	Ceiling: 2 mg/m <sup>3</sup>			

**Occupational Exposure Controls**

**Engineering Measures**                      Ensure adequate ventilation. Apply technical measures to comply with the occupational exposure limits.

**Personal Protective Equipment**

**General Information**                      These recommendations apply to the product as supplied.

**Respiratory protection**                      Use only with adequate ventilation. If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn.

**Eye/Face Protection**                      Safety glasses with side-shields. If splashes are likely to occur, wear:: Goggles.

**Skin and body protection**                      Wear suitable protective clothing.

**Hand Protection**                      Impervious gloves.

**Other Protective Equipment**                      Ensure that eyewash stations and safety showers are close to the workstation location.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state** liquid  
**ph** 11.4  
**Flash point:** > 93.3 °C Seta closed cup  
**Boiling point/boiling range** > 100 °C

**Odor** Odorless  
**Color** light yellow  
**Autoignition temperature:** No information available

**Vapor Pressure** 24 mbar @ 20 °C  
**Vapor density** 0.6  
**Density** No information available  
**Water Solubility** completely soluble  
**Melting point/range:** No information available  
**Specific Gravity** 1.31  
**Bulk Density:** No information available

## 10. STABILITY AND REACTIVITY

**Stability** Stable under normal conditions.

**Incompatible products** Strong oxidizing agents. Acids.

**Conditions to Avoid** Heat, flames and sparks.

**Hazardous Decomposition Products** Carbon oxides, Sulfur oxides.

**Hazardous Polymerization** Hazardous polymerization does not occur.

**Hazardous Reactions** Contact with strong acids liberates sulfur dioxide.

## 11. TOXICOLOGICAL INFORMATION

### Acute toxicity - Product Information

**Skin** May cause skin irritation and/or dermatitis. May cause sensitization by skin contact. Repeated exposure may cause skin dryness or cracking.

**Eyes** Irritating to eyes. Risk of serious damage to eyes.

**Inhalation** No hazard from product as supplied. May cause irritation of respiratory tract. Contact with strong acids liberates sulfur dioxide.

**Ingestion** May be harmful if swallowed. May cause adverse kidney effects. May cause central nervous system effects. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Some asthmatics or sulfite-sensitive individuals may experience wheezing, chest tightness, stomach upset, hives, faintness, weakness and diarrhea.

### Acute toxicity - Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Water	90,000 mg/kg ( Rat )		

Hydroquinone	320 mg/kg ( Rat )	> 4800 mg/kg (Rat)	
Diethylene glycol	12565 mg/kg ( Rat )	11890 mg/kg ( Rabbit )	
Sodium carbonate	4090 mg/kg ( Rat )		2300 mg/m <sup>3</sup> ( Rat ) 2 h
Sodium sulfite	820 mg/kg ( Rat )		22 mg/L ( Rat ) 1 h 5.5 mg/L ( Rat ) 4 h
Sodium borate	2403 mg/kg ( Rat )	2000 mg/kg ( Rabbit )	
<b>Chemical Name</b>	<b>Other applicable information</b>		
Potassium sulfite	Moderate skin irritation		
Hydroquinone	Moderate eye irritation Causes sensitization on guinea-pigs. Mild skin irritation Can be absorbed through skin. (1.1 ug/cm <sup>2</sup> /hr) Negative in bacterial mutagenicity assays. Evidence for mutagenicity (chromosome breakage, sister-chromatid exchanges) in in vivo and in vitro animal studies. Hydroquinone has been classified as a Category 3 mutagen and carcinogen by the European Union based on testing of rats and mice given hydroquinone by stomach tube or at high dietary levels. The International Agency for Research on Cancer (IARC) under ranking for cancer potential has classified hydroquinone in Group 3, i.e. "not classifiable" as a carcinogen. In the European Union a Category 3 mutagen attracts the risk phrase R68 "Possible risk of irreversible effects" at concentrations above 1%, and a Category 3 carcinogen attracts the risk phrase R40 "Limited evidence of a carcinogenic effect" at concentrations above 1%. Exposure to products containing such substances should be controlled to below established control limits and special care should be taken with pregnant or breast-feeding women to ensure appropriate controls are in place to control the risk.		
Diethylene glycol	Mild skin irritation Mild eye irritation Can cause kidney damage and CNS effects following ingestion. Repeated oral exposure to high doses can cause liver damage.		
Sodium carbonate	Mild skin irritation		
Sodium sulfite	No skin irritation Mild eye irritation		
Sodium borate	Based on repeated-dose ingestion studies in animals, may cause adverse reproductive and developmental effects. However, the doses administered were many times those to which humans would normally be exposed.		

**Subchronic toxicity** No information available

**Chronic toxicity** Effects expected to be similar to those seen acutely.

**Carcinogenicity** Contains a known or suspected carcinogen.  
- EU Carc.Cat.3.

Chemical Name	ACGIH	IARC	NTP	OSHA
Hydroquinone	A3			

**ACGIH: (American Conference of Governmental Industrial Hygienists)**  
A3 - Animal Carcinogen

**Sensitization** This mixture contains hydroquinone which is classified as a dermal sensitizer in some jurisdictions. A very similar mixture was negative in dermal sensitization studies with and without prior sensitization to hydroquinone. Based on the results of these studies, this mixture is not expected to present a dermal sensitization hazard to humans.

**mutagenic effects** No specific testing was done on this product. Mutagenic testing of the hazardous ingredient in this product has resulted in some positive mutagenic results.

**Reproductive toxicity** Contains ingredients that are suspected reproductive hazards. However, based on available data the product should not be classified for reproductive effects.

**Target Organ Effects** Skin, Eyes, Respiratory system, Central nervous system, Kidney, Liver.

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Ecotoxicity effects** Very toxic to aquatic organisms.

**Component Information**

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
Potassium sulfite		LC50 220 - 460 mg/L <i>Leuciscus idus</i> 96 h	
Hydroquinone	13.5 mg/L EC50 120 h ( <i>Desmodesmus subspicatus</i> ) 0.335 mg/L EC50 72 h ( <i>Pseudokirchneriella subcapitata</i> )	LC50 0.1 - 0.18 mg/L <i>Pimephales promelas</i> 96 h LC50= 0.044 mg/L <i>Pimephales promelas</i> 96 h LC50= 0.17 mg/L <i>Brachydanio rerio</i> 96 h LC50= 0.044 mg/L <i>Oncorhynchus mykiss</i> 96 h	EC50 = 0.29 mg/L 48 h ( <i>Daphnia magna</i> )
Diethylene glycol		LC50= 75200 mg/L <i>Pimephales promelas</i> 96 h	EC50 = 84000 mg/L 48 h ( <i>Daphnia magna</i> )
Sodium carbonate	242 mg/L EC50 120 h ( <i>Nitzschia</i> )	LC50 310 - 1220 mg/L <i>Pimephales promelas</i> 96 h LC50= 300 mg/L <i>Lepomis macrochirus</i> 96 h	EC50 = 265 mg/L 48 h ( <i>Daphnia magna</i> )
Sodium sulfite		LC50 220 - 460 mg/L <i>Leuciscus idus</i> 96 h	LC50 = 330 mg/L 24 h ( <i>Psammechinus miliaris</i> )
Sodium borate	158 mg/L EC50 96 h ( <i>Desmodesmus subspicatus</i> ) 2.6 - 21.8 mg/L EC50 96 h ( <i>Pseudokirchneriella subcapitata</i> )	LC50= 340 mg/L <i>Limanda limanda</i> 96 h	LC50 1085 - 1402 mg/L 48 h ( <i>Daphnia magna</i> )

**Persistence and degradability** No data is available on the product itself. Expected to be readily biodegradable.

**Bioaccumulation:** - No information available

**Mobility** - No information available

Chemical Name	log Pow
Hydroquinone	0.5
Diethylene glycol	-1.98
Sodium sulfite	-4

**Other adverse effects**  
 No information available

**13. DISPOSAL CONSIDERATIONS**

**Waste Disposal Methods** Should not be released into the environment. Dispose of in accordance with local regulations.

**Contaminated packaging** Do not re-use empty containers. Dispose of in accordance with local regulations.

**14. TRANSPORT INFORMATION**

The information given below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions. Please consult the product packaging for further details.

**DOT**

<b>UN/ID No</b>	UN3082
<b>Proper Shipping Name</b>	Environmentally hazardous substance, liquid, n.o.s.
<b>Technical Name</b>	Hydroquinone
<b>Hazard class</b>	9
<b>Packing Group</b>	III
<b>Special Provisions</b>	8, 146, 335, IB3, T4, TP1, TP29
<b>Emergency Response Guide Number</b>	171

**TDG**

	1.45.1 Marine Pollutants Exemption for non Bulk by ground shipments
<b>UN/ID No</b>	UN3082
<b>Proper Shipping Name</b>	Environmentally hazardous substance, liquid, n.o.s.
<b>Technical Name</b>	Hydroquinone
<b>Hazard class</b>	9
<b>Packing Group</b>	III

**ICAO/IATA**

<b>UN/ID No</b>	UN3082
<b>Proper Shipping Name</b>	Environmentally hazardous substance, liquid, n.o.s.
<b>Technical Name</b>	Hydroquinone
<b>Hazard class</b>	9
<b>Packing Group</b>	III
<b>ERG Code</b>	9L
<b>Special Provisions</b>	A97, A158

**IMDG/IMO**

<b>UN/ID No</b>	UN3082
<b>Proper Shipping Name</b>	Environmentally hazardous substance, liquid, n.o.s.
<b>Technical Name</b>	Hydroquinone
<b>Hazard class</b>	9
<b>Packing Group</b>	III
<b>EmS No.</b>	F-A, S-F
<b>Special Provisions</b>	179, 274, 335, 909

This shipping size falls into limited quantity exemptions that do not require labeling or placarding except if transported by aircraft.

**15. REGULATORY INFORMATION**

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Complies
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies

---

NZIoC Complies

**Legend**

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances  
**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances  
**NZIoC** - New Zealand Inventory of Chemicals

**U.S. Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	SARA 313 - Threshold Values %
Hydroquinone - 123-31-9	1.0

**SARA 311/312 Hazard Categories**

<b>Acute Health Hazard</b>	Yes
<b>Chronic Health Hazard</b>	Yes
<b>Fire Hazard</b>	No
<b>Sudden Release of Pressure Hazard</b>	No
<b>Reactive Hazard</b>	No

**Clean Water Act**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42):

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Potassium hydroxide	1000 lb			X

**Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)**

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:

Chemical Name	HAPS data	VOC Chemicals	Class 1 Ozone Depletors	Class 2 Ozone Depletors
Hydroquinone - 123-31-9		Group I		
Diethylene glycol - 111-46-6		Group I		

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	SARA Product RQ
Hydroquinone	100 lb	100 lb	
Potassium hydroxide	1000 lb		

**TSCA**

Component	U.S. - TSCA (Toxic Substances Control Act) - Section 8(d) - 716.120(a) - Health and Safety Reporting - List of Substances
Hydroquinone 123-31-9 ( 5 - 10 )	10/04/1984



## U.S. State Regulations

### California Proposition 65

This product does not contain any Proposition 65 chemicals.

### U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Hydroquinone	X	X	X	X	X
Diethylene glycol			X		X
Potassium hydroxide	X	X	X		X

## International Regulations

### Mexico - Grade

Moderate risk, Grade 2

Chemical Name	Carcinogen Status	Exposure Limits
Hydroquinone	A3	Mexico: TWA 2 mg/m <sup>3</sup>
Sodium borate		Mexico: TWA 1 mg/m <sup>3</sup>

## 16. OTHER INFORMATION

### Disclaimer for Label

The data below reflects current legislative requirements whereas the product in your possession may carry a different version of the label depending on the date of manufacture.

### Warning!

- Contains:

#### Hazardous Components

Chemical Name	CAS-No	Weight %
Potassium sulfite	10117-38-1	20 - 25
Hydroquinone	123-31-9	5 - 10
Diethylene glycol	111-46-6	1 - 5
Sodium carbonate	497-19-8	1 - 5
Sodium sulfite	7757-83-7	1-5
Sodium borate	1330-43-4	0.1-1

May be harmful if swallowed. Causes eye irritation. May cause central nervous system depression. May cause adverse kidney effects.

Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists. Ensure adequate ventilation. Wash thoroughly after handling.

Additional information is given in the Material Safety Data Sheet.

### Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.